



Assembling the Prokraft Serea CLICK Pen Kit
Drill size for tube = 10.7mm (Sie DRL)
Bushing Set = SieBSH



You will require a blank at least 56mm long drilled out to 10.7mm. Once the brass tube has been glued into the drilled blank it can be turned using a bushing set either on a mandrel or between centres as you prefer. **There must be NO GLUE inside the tube or it may foul the mechanism and prevent the pen from working correctly.**

Once you have finished your blank the pen kit can be assembled as follows:

- 1] Press the nib section onto the front of your completed blank
- 2] Place the pocket clip over the end cap and then slide the click mechanism into the housing with the threaded section facing away from the nib (as pictured). You can use the refill to gently locate the mechanism as far in as it will go.
- 3] Press the end cap with parts detailed above into the other end of your blank
- 4] Unscrew the nib section and insert the refill locating it carefully into the mechanism and screw the nib section back on again.
- 5] Drop the return spring into the end cap and screw on the click button taking care to align threads correctly.

Your pen is now finished and ready for use.

Please note this kit is NOT compatible with a pencil converter.